

## **SD300**

Main Performance Parameters (Standard Configuration)

Total Operating Mass :17,000 KGMax. Traction Force :164 KNRated Load :5,000 KGMax. Dump Height :3,089 mmRated Power :162 KWTurning Radius(At Bucket Edge) :6,470 mm

Rated Bucket Capacity: 2.7~4.0 Overall Dimensions

Max. Breakout Force: 164 KN (Length X Width X Height): 8,020 X 2,992 X 3,450 mm





# The most efficient expert in loose bulk materials transfer!

Integrated with 40 years of international standard professional loader manufacturing technologies, Little Giant is suitable for Emerging countries's working conditions.



## **SD300**

### Key features

#### MAIN PERFORMANCE FEATURES

- The Weichai Steyr low-RPM engine features an oil pump that has accepted professional test bench special adjustment, making engine acceleration performance much higher than industry level.
- Reasonable match between transmission and torque converter as well as fully play of engine power enable the whole machine to deliver stronger traction force-14% higher than industry level.
- The advanced drive axle and improved differential bevel gear process have increased gear flexural strength by 34.6%, enhancing the reliability of the drive akle and extending its lifespan.
- With 3,200mm wheel base and turning radius reduced to 5,630mm, the machine model is specially designed for light materials, enabling greater agility of movement and more efficient operation.

- Manufactured according to a reasonable and optimized design based on typical working conditions, the hydraulic system adopts double-pump confluence technology, and makes full use of power and energy, thereby minimizing engine oil pressure load and power loss and enabling miniaturization of the hydraulic pump.
- The hydraulic cylinder seals and hydraulic holes in important areas are all imported PARKER brand parts, effectively improving the reliability of the hydraulic system.
- By using Doosan patented technology and a redesigned layout and materials, the cooling system significantly reduces hydraulic oil temperature and water temperature during operation and is capable of ensuring the unit's capacity to work 24hrs continuously under 45 of temperature without risk of overheating.
- Paints imported from South Korea offer more outstanding anti-rust and anti-fade effects.



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## High Efficiency, Energy Saving

**Smart Shape, Giant Strength** 



## "DISD – A Pioneer of Low-RPM Engine Matching Technology!"

#### Engine

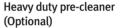
With 162KW rated power and 2,000 rpm rated rotation, the Weichai Steyr WD10G220E23 engine has been adjusted on the basis of condition subdivision, enabling lower fuel consumption in the most commonly used operating states.





#### Triple fuel filter

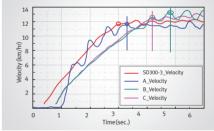
Triple fuel filters protect engine and fuel system from low quality fuel and make engine life longer





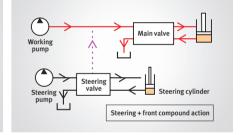
#### GearBox

The torque converter gearbox from an established domestic manufacturer perfectly matches the engine, while Doosan's uniquely designed and patented gearshift-shock-improving technology efficiently prolongs the service life of the gearbox.



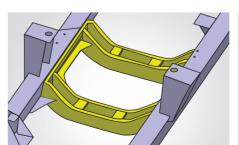
### Acceleration Performance Exceeds Industry Level

The injection pump has undergone special debugging at a professional test bench and features greatly improved engine acceleration performance, enabling Doosan machines to start work in the 3rd second while other brand machines are still in the acceleration phase.



### Advanced Double Pump Confluence Technology

The hydraulic system uses condition subdivision to realize a reasonable match, and makes full use of power and energy, thereby minimizing engine oil pressure load and power loss and enabling miniaturization of the hydraulic pump.



Connecting parts of swing frame adopt a reinforcement design to offer greater strength.



Thanks to the box-shaped structure of the rear frame side plates, the enhanced frame strength makes it easy to meet the challenge posed by harsh working conditions.



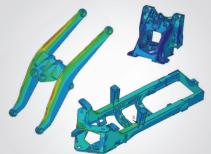
The whole center of gravity has been moved backward, and the real axle load bearing proportion has been increased to 54% resulting in a tipping load 10% higher than the industry level and greatly improved product stability.

## Reliability

**Low Oil Temperature for High Quality** 

Greater Reliability Ensured by Efficient Cooling, 24 Hours Continuous Work under 45°C Environment without Risk of Overheating





#### Structural Parts

Made of high-strength steel and calculated using finite element analysis software, it guarantees easy operations under the most onerous and toughest working conditions.



New pilot soild main control valve has high precision machining and perfect fretting perfomance which may lower inside leak and proiong the service life. A ilot filter is added specially to increase the reliability of pilot system.

CASAPPA double pump has a higher volume rate, lower pulsation, lower failure rate, higher reliability and longer service life.



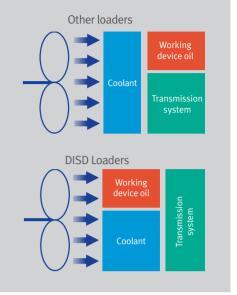
#### Low Temperature Startup (Flame Preheating)

The low temperature startup device (Diesel electric heating + Air flame preheating) effectively improves work situations where it is difficult to startup in low temperatures during winter.



#### Cooing System

By improving the cooling system's layout and materials, DISD's unique patented cooling technology greatly reduces hydraulic oil temperature and coolant temperature during operation time, thus resolving the high temperature problem that has been hanging over the industry for many years. The machine is guaranteed not to overheat even after 24hrs of continuous work under 45°C atmospheric temperature.





The hinge pins for operating devices in 6 positions have a radius of 5-10mm larger than similar products in the industry. The pin roll sets are made of highly wear-resistant materials and processed with a special heat treatment technology, thus offering greater durability and second-hand residual value.



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#### **Hydraulic Seal Piping**

The adoption of PARKER brand parts has greatly improved the quality of the hydraulic system. In addition, all of the hydraulic parts must satisfy the endurance test standard in South Korea to ensure the high reliability of Doosan's loaders.



Wet-Type Pre-Cleaner (optional) Heavy duty type pre-cleaner for dusty environment.

**Clutch Cut-off (optional)** The transmission can be de-clutched by the operation of brake pedal to increase the power available to hydraulic pumps.



#### $Hydraulic\ System\ Action\ Time:\ 9.5\ seconds$

The sum total of the times of the three actions (lifting 5.5s, dumping 1.5s, lowering 3.6s) is 10.6s, which is much faster than the industry level, leading to a shorter cycle operation time and greater efficiency.

### **Comfort**

**Technology that Respects Human Health and Safety** 

The whole system comes with a standard integrated driving system that respects human health and safety, relieves fatigue, and improves work efficiency. DISD's New Full Vision Cab adopts Korean technology. The viewpoint has been moved forward and the front visual field has by broadened by 25%, while the installa high-performance damping material guarantees superior sealing, soun shock absorption effects.

The upgraded SD300 model guides operations, improves work efficiency, relieves fatigue, and is operated more comfortably and easily. The operating environment in the cab boasts an optimized ergonomic design, has plenty of space and a good visual field, and delivers safe and reliable protection on the basis of a people-oriented conception.





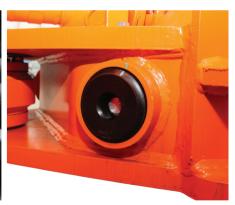


Cab

The cab's interior features an ergonomic design, a super-large driving space, wider front and rear visual fields, a user-friendly design for easier operability, and industry-leading driving comfort. A new model of shock pad is used to provide stronger durability and reduced shock and noise, effectively relieving the driver's fatigue.







Shock Pa

A new model of shock pad is used to provide stronger durability and reduced shock and noise, effectively relieving the driver's fatigue.



#### Deluxe Seat

High back, deep-seated position, dual armrests and multi-level spring shock absorption guarantee a comfortable operation.

#### **Entertainment System**

High-quality audio entertainment systems (MP3, radio) create a pleasant and relaxed work environment. A USB port is also available for charging mobile phones.

## **Maintenance Convenience**

**Professional and Technical Services for Customers** 







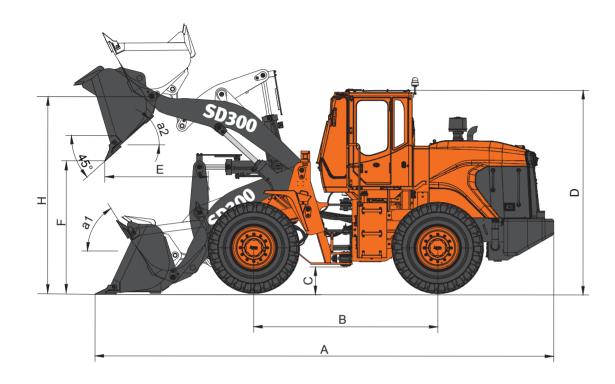
All-metal hood, greater durability

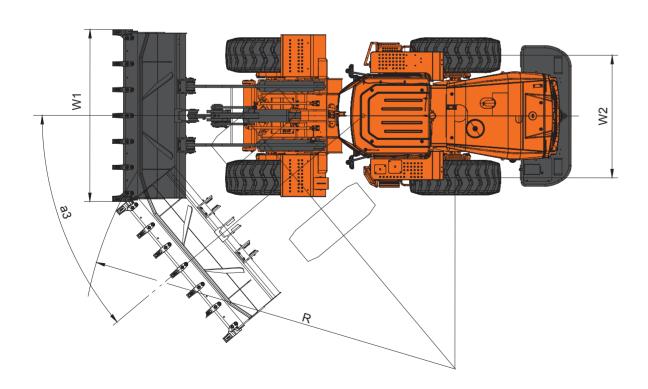


The booster pump delivers a higher augmented-thrust ratio, more stable braking performance, and more convenient daily maintenance thanks to its being mounted on the body's side.



Both sides of the hood can be side-opened.





### **General Specification**

Operating Weight	17 ton
Machine Dimensions (A x W1 x D)	8,020 X 2,992 X 3,450 mm
Ground Clearance (C)	420 mm
Wheel Base (B)	3,200 mm
Tread (W2)	2,174 mm
Turning Radius (Out tire edge)	5,630 mm
Steering Angle (a3)	40°

### **Working Range**

Dumping Height (F)	3,089 mm
Dump Reach (E)	1,308 mm
Max. Dump Angle (a2)	49°
Max. Tilt Angle on Ground (a1)	45°
Pin Hinge Height (H)	4,150 mm

## **Specification**

### **General parameters**

Bucket capacity	2.7-4.0 m <sup>3</sup>
Operating weight	17 ton
Overall length x width x height (mm)	8,020 x 2,992 X 3,450
Rated load	5,000 KG
Wheelbase	3,200 mm
Tread	2,174 mm
Ground clearance	420 mm

### **Engine**

Model	Weichai Steyr engine WD10G220E23 (turbocharged)				
Rated po	wer	162 KW			
Rated sp	eed	2,000 rpm			
Number	of cylinders/bores/strokes	6 / 126 / 130			
Displace	ment	9.7 L			
Max. tor	que	980N.m / 1,300 - 1,500 rpm			

### **Optional items of equipment**

Bucket	3.0 m <sup>3</sup>
Enlarged coal bucket	4.0 m <sup>3</sup>
Extended arm (dump height)	3,430 mm
Large-capacity air-conditioning	2.2 m <sup>3</sup>
Timber grapples	

### **Transmission system**

Twin turbo		Torque converter
		Gear box
Anti-shock power	Multiple disc	Planetary gear
shift	clutch	shift
II	1	Gear position
0-38 km/hr	1-12.2 km/hr	Forward
	0-16.5 km/hr	Backward
Four-wheel drive		Drive form
11°		Rear axle swing angle
23.5 - 25 - 16 PR		Tire
164 KN		Max. traction force
30°		Max. climb angle
40°		Max. steering angle
5,630 mm	ge)	Turning Radius(Out tire ed

### Capacity

Fuel tank capacity	300 L
Hydraulic oil tank capacity	245 L
Engine oil	19 L
Gear box oil	49 L
Drive axle oil (front/rear)	27 L / 27 L

### **Working device**

Max. dump height	3,089 mm
Dump reach	1,308 mm
Max. dump angle	49°
Max. Breakout Force	164 kN
Pin Hinge Height	4,150 mm

### **Hydraulic system**

Pump type				Gear pump	
Pump displacer	104.9mL/r				
System operati	17MPa				
Front cycle time	<u>,</u>				
	Lifting	Dumping	Lowering	Total	
	5.6 s	1.4 s	3.0 s	10.0 s	

#### Noise

Noise at driving position	≤80 dB(A)
Machine exterior radiated noise	≤108.7 dB(A)

## Loading Material Unit Weight (Please determine the precise loading material weight according to the densities of the different materials given in the Table.)

Material Name Density Kg/m³		Material Name Density Kg/m³		Material Nar	Density Kg/m <sup>3</sup>			
Rubble		1,600		Dry	1,550	Canadana ala	Crushed	1,550
Mine refuse		650		Wet	1,725	Sand rock	Solid	2,300
Clay	Dry excavated	1,485	Cail	Fine clay	1,125	Sand	Loose and dry	1,440
	Wet excavated	14725	Soil	Tight	1,840		Slightly wet	1,680
	Natural	1,650		Soft slurry	1730		Wet	1,850
Clay and	Dry	11,185		Dry compacted soil	1,520		Compacted wet sand	1,850
gravel	Wet	1,650	C	Crushed	1,650	Sand and	Dry	1,730
Cool	Smoke-free raw coal	1.190	Granite	Solid	2,800	gravel	Wet	2,000
Coal	Smoke raw coal	950		Crushed	1,810	Furnace	Crushed	1,760
	75% rock,25% soil	1955	Plaster	Crushed	1,600	cinders	Solid	2,100
Weathered granite	50% rock,50% soil	1,725		Solid	2,780	Transida	Crushed	1,740
Sidilite	25% rock, 75% soil	1,585	Limestone	Crushed	1,550	Trappide	Solid	2,880
	Pit gravel	1,900	Limestone	Solid	2,600	Hematite		2,460
	Dry	1,485	Peat coal -	Dry	415	Magnetite		2,780
Gravel	Dry(1/4" 2")	1,650		Wet	1,125	Iron pyrites		2,580
	Wet(1/4"-2")	2,015	Alumina		1,425	Taconite		2,800

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